

2. Amendments to the claims.

1. 1. *(withdrawn)* A gussetted bag comprising a tubular sleeve having an open top, a closed bottom, a pair of opposing front faces and a pair of opposing side walls, with gussets connecting said frontal faces, said bag being unitarily formed with at least one additional seal on each top edge of the bag, sealing the gusset members through and through on each side of the bag.
 2. 2. *(withdrawn)* the bag according to Claim 1 having at least one one block seal on each side of the bag.
 3. 3. *(withdrawn)* The bag according to Claim 1 having at least one diagonal seal on each side of the bag.
 4. 4. *(withdrawn)* The bag according to Claim 1 having at least one longitudinal seal on each side of the above.
 5. 5. *(withdrawn)* The bag according to Claim 1 having smaller reduced gusset sides on both sides of bag.

- 1 6. (*withdrawn*) The bag according to Claim 1 having a zipper closure or other closure
2 device and a cut-out handle.
- 1 7. (*withdrawn*) The bag according to Claim 1 having slit near top of body of bag and
2 below zipper closure to vent air out of bag.
- 1 8. (*withdrawn*) The bag according to Claim 1 having block seal on zipper closure to
2 restrict zipper closure from passing sealed portion of gussets on both sides of bag.
- 1 9. (*currently amended*) The method of making a gussetted bag, comprising ~~of steps~~
2 the step of forming at least one **additional** seal on a top edge of **the gussetted a**
3 gussetted portion of the bag so as to form top seals sealing **the** gussets through
4 and through **the a** film so as to form sealed gussets having a top.
- 1 10. (*currently amended*) The method according to Claim 9 including at least one
2 longitudinal seal sealing all gussets to reinforce **the** top seals and top closures.
- 1 11. (*currently amended*) The method according to Claim 9 including at least one
2 diagonal seal sealing all gusset film to reinforce **the a** closure and making for easy
3 discharge of **the** contents of the bag.

- 1 12. (*currently amended*) The method according to Claim 9 including a block sealed
2 area directly below the top of the sealed gussets.
 - 1 13. (*currently amended*) The method according to Claim 9 including at least one ~~or~~
2 ~~more~~ small sized or reduced size gussets gusset on each side of the bag to allow
3 for easy discharge of contents of the bag without compromising the integrity,
4 shape, and characteristic of the gussetted “~~square bottom~~” ~~bag or regular~~
5 **gussetted** bag.
 - 1 14. (*currently amended*) The method according to Claim 9 including at least one
2 additional seal on a top edge of the bag[,] thereby sealing gussets through the film
3 material.
 - 1 15. (*currently amended*) The method according to Claim 9 including gussetted plastic
2 **bag with a** zipper closure or other closure device.
 - 1 16. (*currently amended*) The method according to Claim 9 including a cut-out handle
2 over a zipper closure on a the gussetted bag.
 - 1 17. (*currently amended*) The method according to Claim 9 including a slit or small
2 opening near the a top of a body of the bag and below a zipper closure.

- 1 18. (*currently amended*) The method according to Claim 9 **including further**
2 **comprising** the step of block sealing and reducing **the** overall size of **the a** zipper
3 closure for uniformity with **the** sealed gussetted **side sides** so **a** zipper closure does
4 not extend past **the** sealed gussetted sides.